

# 454 Crusader Marine Engine Service Manual

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In 1998, Crusader was acquired by the Pleasurecraft® Marine Engine Company, a highly regarded inboard manufacturer for over 38 years. The union created the Pleasurecraft Engine Group, which is now the leading manufacturer of gasoline inboards in the world.

### **Crusader Engines | Classic**

Crusader Fuel Consumption Chart : Crusader 454 MPI/EFI/XLi 320 hp : 27.0 GPH | Crusader 8.1/496 MPI 385 hp : 29.0 GPH | Crusader 5.7/350 MPI 330 hp : 20.3 GPH | Crusader 6.0/364 MPI 375 hp : 25.0 GPH | Crusader 502 MPI 405 hp : 32.0 GPH | GPH US Gallons per hour

### **Crusader 454 - Crusader 8.1 - Crusader 6.0 - Crusader 5.7 ...**

Marine Engines, Inc. is a family-run business with more than 30 years of experience in the marine and high performance engine industry. We supply the New England area with new and remanufactured marine engines and transmissions from major marine engines manufacturers including Crusader Engines, OSCO Motors Co., BARR, Velvet Drive, and ZF-Hurth.

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## **OWNER'S OPERATION and MAINTENANCE MANUAL - Crusader Engines**

454 C.I.D. 7.4 Liter: Model 350 Mark-4 Block with 2-piece rear seal Serial #'s up to 88710: Model 454 Gen V Block carbureted engines Serial #'s from 88710 and up

## **Crusader Marine Parts Books**

MODEL MP7.4L PARTS MANUAL - 7 CRUSADER MP7.4L ITEM PART NUMBER DESCRIPTION QUANTITY  
1 7080200 Piston and Pin Assembly (STD) 8 1 7080210 Piston and Pin Assembly (.030 OS) AR 2  
7080180 Ring Set, piston (STD) 8 2 7080100 Ring Set, piston (.030 OS) AR 3 RA011009 Connecting  
Rod Assembly 8 4 7080040 Bolt, connecting rod cap 16 5 7080050 Nut, connecting rod cap 16

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